

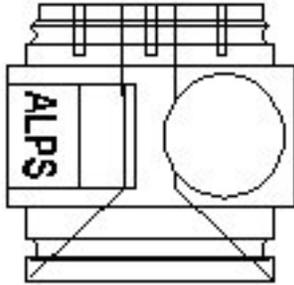


# ALPS Lock S496-T

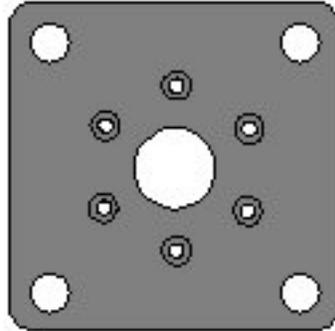


# ALPS Lock S496-T

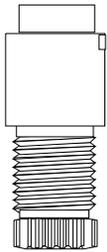
(Total weight 163 grams)



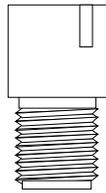
1 Body  
35mmx33mm  
With Flat  
Bottom for  
Universal  
Mounting  
Plate  
P/N LDB694A



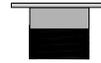
1  
Universal  
Mounting  
Plate  
P/N UMP16



1  
Housing  
(Clutch)  
Assembly  
P/N LDH694A



1  
Clutch  
Housing  
Dummy  
Plug  
PN LDD694



1  
Reducer  
Hex Nut  
P/N LDA694



1  
Stainless  
Steel  
Serrated  
Pin 3/8" X  
2-5/8"  
Long  
1/4-20 US  
Standard  
Threads  
P/N LDP695



6  
#6  
Stainless  
Steel  
Screws  
P/N UMS16A



4  
3/4" Stainless  
Steel Socket  
Head Cap  
Screws  
P/N UMS16

# ALPS Lock S496-T Installation Instructions

The ALPSLock™ S496-T is designed to be used in new socket fabrication in conjunction with ALPS Liners equipped with a distal suspension attachment. The ALPSLock S496-T differs from the “W” model in that it **includes a universal 4 hole mounting plate**. The S496-T is a low profile, lightweight device containing a smooth and uniform gear system. The smooth portion of the geared shaft rides in a one way bearing, while the gear portion is engaged by the serrations of the socket pin. The side mounted release button is a special feature of the S496-T for it allows the patient to easily disengage the gear.

## Application Instructions

The ALPSLock S496-T can be used in the following types of socket fabrication:

Type of Fabrication	Procedure
Transparent Diagnostic Sockets	Procedure 1
Vacuum Formed Thermoplastic Sockets	Procedure 2
Conventionally Laminated Sockets	Procedure 3

Note: The sockets above each require a different method of fabrication and setup. Please refer to the procedure, which applies to the type of socket you intend to use.

Note: The ALPSLock S496-T is the mechanism of choice, when fabricating an ENDO-skeletal prosthesis. If you intend to fabricate an EXO-skeletal prosthesis, it is suggested you use the ALPSLock S496-W.

## Procedure 1:

### **Transparent Diagnostic Sockets**

Note: It is important when fabricating a new socket with the ALPSLock, the negative impression of the patient should be made over the liner that the patient will be using. When using an ALPS Thermoliner®, the negative impression is to be taken directly over the patient's limb.

#### **Modifying the Positive Model**

1. a. Prepare your positive model in the usual manner with the exception of the distal end. The ClearPro liner will have left a protrusion during the casting stage.
  - b. Rasp this protrusion to create a flat spot 1  $\frac{3}{4}$ " in diameter, again this flat area must be perpendicular to the floor reaction lines. Find the center of this area, and drill a  $\frac{3}{8}$ " hole approximately 1" deep.

#### **Using the Fabrication Kit**

2. a. Locate the alignment cone found in the ALPS Fabrication Kit, #FAB 946
  - b. Scuff the flat bottom of the alignment cone with 80-100 grit sandpaper.
  - c. Lightly coat the threads of the  $\frac{5}{16}$ " x 3" Anchor bolt with silicone grease and screw it into the Alignment Cone until it protrudes approximately  $\frac{1}{4}$ " beyond the flat surface.
  - d. Using the instant adhesive, i.e. Superglue, secure the Alignment Cone to the distal end of the model.
  - e. Once set, use the plaster to blend the Cone into the model. Remove any excess which may have fallen on the Alignment Cone
  - f. Remove anchor bolt, and smooth the model for vacuum forming.

## Pre-Fabrication

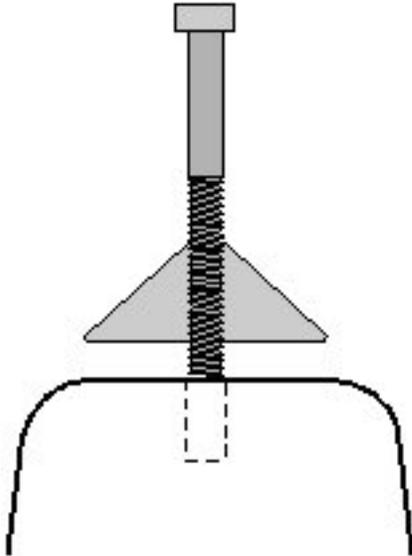


Figure 3

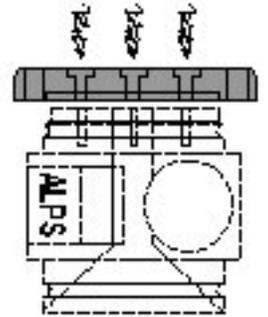
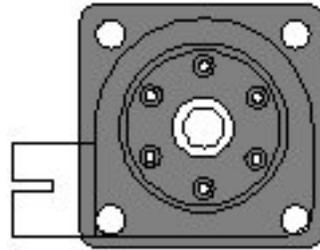


Figure 4.

3. Secure the Universal Mounting plate to the ALPSLock body with the stainless steel screws provided. Be sure that the plate is aligned properly, with the four holes perpendicular and parallel to the clutch Housing Dummy Plug. (See figure 4)
- a. Utilizing the 5/16" x 3" Anchor Bolt and the Fabrication Kit (FAB-946), attach the ALPSLock body to the Alignment Cone. (See figure 5)
- b.

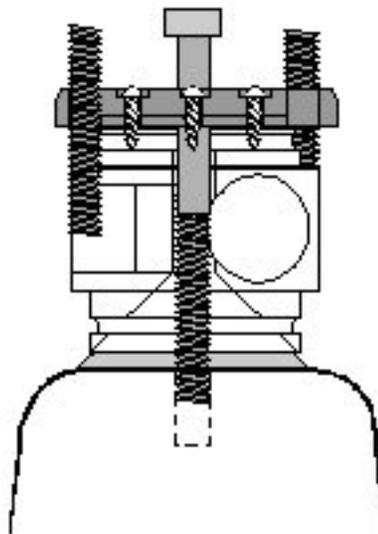


Figure 5.

- c. Visually align the locking mechanism to be perpendicular to the line of progression.
- d. Screw the four 6mm x 35 mm studs found in the Fabrication Kit into the four outer holes of the universal Mounting Plate<sup>1</sup>. They should protrude from the top of the plate approximately ¼". When the thermoplastic is formed over the plate, this will provide a bump which can be sanded off to expose the studs.

**Note:** Be sure the socket head end of the studs points distally.

## **Fabrication**

- 4 Vacuum form the thermoplastic in your preferred manner, i.e.
  - a. bubble forming or drape molding.
  - b. When the plastic is cooled, sand or cut the plastic cover over the Anchor Bolt and studs and remove them
  - c. Remove the socket from the positive model and sand the thermoplastic flat over the Universal Mounting Plat. Be sure to leave a sufficient amount of plastic, for durability, over the Universal Mounting Plate.  
Remove the Clutch Housing Dummy Plug and replace with the
  - d. mechanical clutch mechanism.  
The lock mechanism should be installed with a thread-locking
  - e. compound prior to delivery.
  - f. Attach the mounting hardware for the pylon system and the socket is complete.

\*The two anterior studs will need to be cut, as they come in contact with the ALPSLock body.

\* If the drape molding technique is used, it is recommended that the seam be down the side opposite the Clutch Housing Dummy Plug.

## Procedure 2:

# VACUUM FORMED THERMOPLASTIC SOCKETS

**Note:** It is important when fabricating a new socket with the AlpsLock, The negative impression of the patient should be made over the ALPS liner of the appropriate size.

## Pre-Fabrication

- 1 Attach the Universal Mounting Plate to the ALPSLock body
  - a. (S496-W) with the #6 stainless steel screws provided.  
Screw the delrin Clutch Housing Dummy Plug into the side of
  - b. the Lock body.
  - c. Using the 5/16" x 3" Anchor Bolt and the 3/4" white spacer from the Fabrication Kit (#FAB946), attach the ALPSLock body to the distal end of the case.

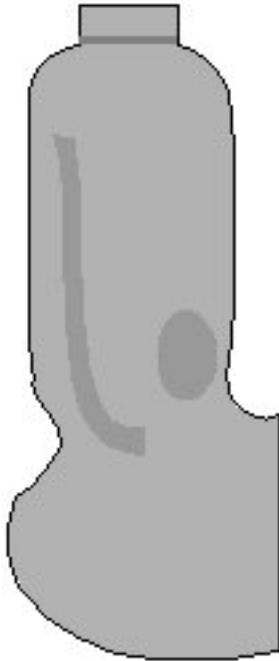


Figure 1

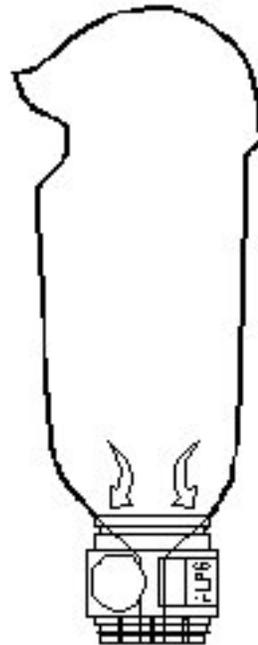


Figure 2

- d. Next screw the four 6mm x 35mm studs found in the Fabrication into the 4 outer holes of the Universal Mounting Plate so that they stick up approximately  $\frac{1}{4}$ ". When the thermoplastic is formed over the plate this will provide a bump which can be sanded off to expose the studs. Be sure the socket head end of the studs point distally. NOTE: It will be necessary to shorten 2 of the studs.

## Fabrication

- a. Vacuum form the thermoplastic over the prepared model to form the socket.
- b. Trim the socket off the cast.
- c. Sand or cut the tips off of the bumps in the thermoplastic to expose the socket head of the Anchor Bolt and studs.
- d. Remove the Anchor Bolt, studs and spacer.
- e. Sand the thermoplastic flat over the Universal Mounting Plate.
- f. Remove the Clutch Housing Dummy Plug and replace it with the mechanical clutch mechanism.
- g. The lock mechanism should be installed with a thread locking compound prior to delivery of prosthesis.
- h. Attach the mounting hardware for the pylon system and the socket is complete.

## Procedure 3:

### LAMINATED SOCKETS

Note: It is important when fabricating a new socket with the AlpsLock, the negative impression of the patient should be made over the liner the patient will be using.

### Modifying the Positive Model

- 1 a. Prepare your positive model in the usual manner with the exception of the distal end. The ClearPro Liner will have left a protrusion during the casting stage.
- b. Rasp this protrusion to create a flat spot 1 3/4" in diameter, **again this flat area must be perpendicular to the floor reaction lines.**
- c. Find the center of this area, and drill a 3/8" hole approximately 1" deep.

## Using the Alps Fabrication Kit

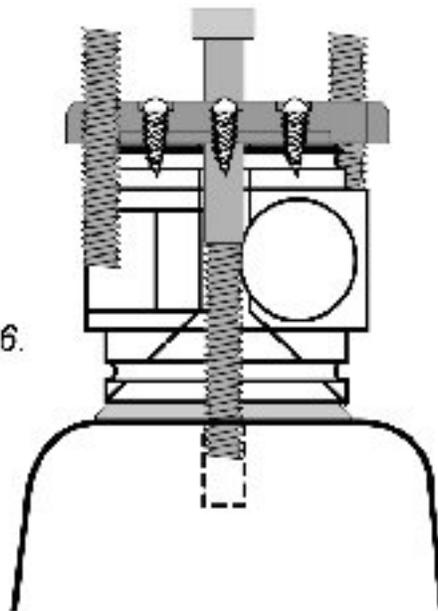
1. . Locate the alignment cone found in the ALPS Fabrication Kit,  
a. #FAB946.  
b. Scuff the flat bottom of the Alignment Cone with 80-100 grit sandpaper.  
c. Lightly coat the threads of the 5/16" x 3" Anchor bolt with silicone grease and screw it into the Alignment Cone until it protrudes approximately 1/4" beyond the flat surface. (See Figure 3)  
d. Using an instant adhesive, i.e. Superglue, secure the Alignment Cone to the distal end of the model.  
e. Once set, use plaster to blend the Cone into the model. Remove any excess, which may have fallen on the Alignment Cone.  
f. Remove the anchor bolt, and smooth the model for lamination.

## Pre-Fabrication

- 1  
a. Seal the positive, and apply a PVA bag or casting balloon over the entire model. If the bag can be drawn in on the Alignment Cone so the lock body covers the end of the PVA, then a PVA cap is not necessary. If this is not the case, you may have to cap the bag and make a small hole for the Anchor bolt.  
b. Locate the Clutch Housing Dummy Plug included with the AlpsLock Kit.  
c. Coat the threads of the Dummy Plug with silicone grease and screw it firmly into the sides of the AlpsLock body. Protect the slot either with masking tape or by forcing a scrap piece of 5mm Pelite into the slot to prevent it from filling up with laminate.  
d. Secure the Universal Mounting Plate to the AlpsLock body with the 6 stainless steel screws provided. Apply a bead of silicone

- grease inside the receiving cone of the AlpsLock body.
- e. Coat the threads of the Anchor Bolt with silicone grease, then with the  $\frac{3}{4}$ " white spacer sleeve secure the AlpsLock body to the alignment cone. (See Figure 6)
  - f. Wipe away any excess silicone grease then fill the head of the Anchor Bolt with clay or putty to keep it from filling with resin.
  - g. Coat the threads of the four 6mm x 35mm studs and screw them into the Universal Mounting Plate, again allow them to protrude approximately  $\frac{1}{4}$ ".
  - h. Fill the studs and Anchor Bolt head with clay or putty to prevent resin from entering.
  - i. Locate the  $\frac{1}{4}$ " plastic spacer material from the Fab Kit and cut 4 equal length pieces.
  - j. Slide the 4 spacers over the 4 studs in the mounting plate (See Figure 6).

Figure 6.



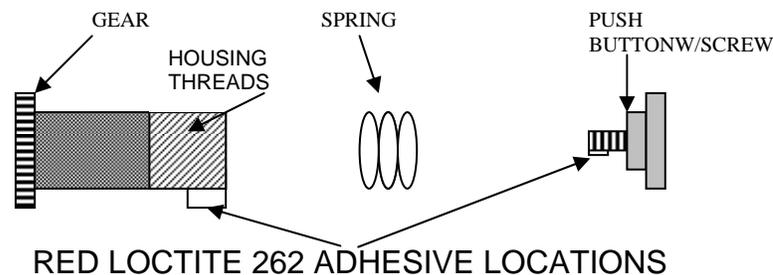
## Fabrication

- a. The model is now ready for lay-up and lamination. The AlpsLock S496-T will accommodate virtually any lay-up

you choose; however, it is **essential** the lay-up go over the Universal Mounting Plate.

- b. Once the lamination is complete, carefully remove any excess resin, remove the anchor bolt and trim around the Clutch Housing Dummy Plug.
- c. Thoroughly clean the threads in the lock body, and remove any resin which may have gotten into the lock body.
- d. Trim the socket proximally and remove it from your positive model.
- e. Shape and finish the edges as you normally would. Sand over the four 6mm x 35mm studs and remove them from the Universal Mounting Plate. Sand the remaining resin to a flat surface ensuring a sufficient amount, for durability, is covering the plate.
- f. You may now proceed with bench alignment.

## LOCKING DEVICE HOUSING ASSEMBLY ADHESIVE PROCEDURE



### Adhesive Procedure

Note: It is recommended that thread-lock adhesive Red Loctite 262 be used on the housing because it is the only one that adheres to nylon adequately. This will allow the parts to be firmly glued, but should the necessity arise, the parts can be taken apart.

Full cure of adhesive is 24 hours.

1. Check the function of the completely assembled housing in the locking device.
2. Remove the housing from the body of the locking device. Lay out disassembled housing as shown above.
3. With gear in housing, install spring from the opposite end of the housing.
4. Place a drop of adhesive on the threads of the setscrew.
5. Screw push button into gear shaft tightly.
6. Place ring of adhesive on the threads of the housing and screw in the locking device tightly.
7. Locking device is now functional and useable but full cure of adhesive is obtained in 24 hours.

### **Alps Satisfaction Guarantee**

Alps offers a no hassle return policy within **30 days** from the date of purchase. If you are not 100% satisfied with the Alps S496-T Lock, call the Alps Customer Service for a Return Authorization Number and return the purchase (excluding freight charges).

### **Warranty**

Alps locks are warranted against manufacturer's defects for 6 months from the date of purchase. Alps South warrants only that its products will meet its specifications. **THERE IS NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR USE, NOR ANY OTHER EXPRESS OR IMPLIED WARRANTIES.** The user's exclusive remedy and Alps South's sole liability is limited to the replacement of any product shown to be otherwise than as warranted. Alps South will not be liable for incidental or consequential damages of any kind.

To obtain an Alps Return Authorization Number (RAN#) call Alps Customer service between the hours of 8 am and 5 pm EST and provide Alps representative with the following information:

- 1. Customer ID Number**
- 2. Invoice Number**
- 3. Date of Invoice**
- 4. Nature of return**

\*The RAN# must be displayed on the exterior of the returned item box or it will be refused at the dock.

\*Any products returned to Alps after 30 days without a manufacturing defect will be subject to a 25% restocking charge.

## **Frequently Asked Questions**

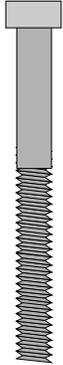
### **How to create a smooth transition from the side of the socket to the lock?**

It is very important to blend the cone to the mold so you will create a smooth transition from the side of the socket to the lock.

### **How to properly seat the liner to the locking device?**

You must be sure that the bottom side of the liner is touching (seated on) the edge of the locking device for maximum strength. If the two are not seated properly the pin and the distal umbrella will be subjected to unusual side loads. The ALPS Locking Device are recessed enough to allow proper seating of the liner and other silicone suction sockets. If you are using a locking device other than ALPS that exhibits a geometry that prevents proper seating of the socket, please install a spacer between the liner and the locking device.

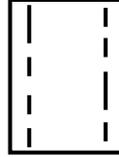
# FABRICATION KIT (FAB 946) PARTS LIST



1  
1 5/16" X  
3"  
Anchor  
Bolt  
FKB-16



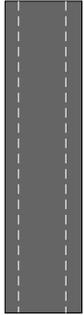
4  
6mm X  
35mm  
Studs  
FKS-16



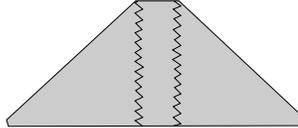
1  
1 3/4" White  
Sleeve  
FKB-16A



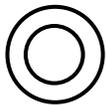
4  
6mm Hex Nuts  
FKN-16



1  
1/4" ID x  
2"  
Plastic  
Spacer  
Material  
FKS-16A



1  
Alignment  
Cone  
FKA-16



4  
1/4" Flat  
Washers  
FKW-16

1  
Gear Extraction  
Wrench  
LDN694A





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EC	REP
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S496T

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